**Beyond the Glitz and Glamour to the Rich and Dynamic History of L.A.: The Los Angeles Second-Year Experience 2016**

**About the Experience:**
The Los Angeles Experience is designed to help participants reflect on how to serve, learn and lead in an increasingly multicultural society.

**As part of the experience students will have an opportunity to answer the following questions:**
- Who are we serving? How do we make sure the service MUNDO is doing is appropriate for individuals and communities that represent different cultural backgrounds?
- How do you determine whether or not what you are learning is right? Important? Useful? Morally acceptable?
- How do we use the leadership skills/experiences we gain in MUNDO to lead other OSU students and/or other groups?
- How do we critically assess the difference between perceptions vs. reality?

**SECOND YEAR ACTION TEAM:**
- Betty Arias, Residence Hall Director (arias.35@osu.edu)
- Rachel Beery, ACTION TEAM Leader
- Alex Broshious, Residence Hall Director
- Manal El Hayba, ACTION TEAM Leader
- Tyler Hughes, ACTION TEAM Member
- Julius Mayo, MUNDO Coordinator
- Ana Sucaldito, Student Coordinator

**Beyond the Glitz and Glamour to Rich and Dynamic History of LA: The MUNDO LA 2016 Experience:**
Go beyond the glitz and glamour of Hollywood to learn about the rich and dynamic history of Los Angeles. This weeklong experience will feature local community service, cross-cultural learning with local communities and agencies such as Homeboy Industries, opportunities to learn about what it’s really like working in the entertainment industry, a sampling of local cuisine, a tour of local sites and much more!

**COST:** $350 for on-campus, $375 for off-campus

Highlights include a tour of the Garment/Fashion district, a tour of Warner Brothers Studios, opportunities to meet with OSU alumni living in Los Angeles, Homeboy Industries, and multiple museum experiences. We will be staying at UC Northridge, 18111 Nordhoff St, Northridge, CA 91330.

**Application Information**
Applicants must submit a completed Beyond the Glitz and Glamour to Rich and Dynamic History of LA: The MUNDO LA 2016 Experience application by October 11th, 2016. The application must be submitted online at https://goo.gl/forms/VPjIItCq5hlYQxQo2. Confirmed participants will be informed by October 14th, 2016, and will need to make payments for the experience by published deadlines.

Payment Process:
*Cost per participant/staff:* $350.00 (on-campus); $375.00 (off-campus)
- **First Payment (On-Campus):** $175 due on Monday, October 31st, 2016
- **First Payment (Off-Campus):** $175 due on Monday, October 31st, 2016
- **Final Payment (On-Campus):** $175 due on Monday, November 21st, 2016
- **Final Payment (Off-Campus):** $200 due Monday November 21, 2016

**NOTE:** Preference will be given to students who live in university residences, are active in MUNDO (weekly meeting attendance, participating in PASS or MUNDO STEP Cohort events, etc.) or other Residence Life Big Six Organizations, and/or the Program for Advising in Scholarship and Service (PASS), but all students are strongly encouraged to apply.
*No refunds will be provided for cancellations*

**Pre-Travel**
In addition to payments for the Beyond the Glitz and Glamour to Rich and Dynamic History of LA: The MUNDO LA 2016 Experience, interested participants MUST complete the following:
**Actively take part in 3 out of 5 MUNDO events:**
- **SERVICE NIGHT WITH STAR HOUSE:** Monday, Oct. 17, 2016
- **BUCKEYE VILLAGE FALL FESTIVAL:** October 22nd, 2016
- **CONTROVERSY!:** October 24th, 2016
- **BREAKING BARRIERS:** October 31st, 2016
- **CALIFORNIA DREAMS AND REALITIES:** Monday, November 21, 2016

The online application for the trip can be found HERE: [https://goo.gl/forms/VPjIItCq5hlYQxQo2](https://goo.gl/forms/VPjIItCq5hlYQxQo2)